

Boral Construction Materials Materials Technical Services

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www.boral.com.au

21-January-2025

Dr. Sam Soheil Jahandari, Dr Saeed Karimian, Professor Adam Ahmad Dalvand PO Box 400, Winston Hills NSW 2153

Chem Concrete Pty Ltd and Perchinz Developments Limited

Re: Report for ChemConcrete-^{WP} Waterproffing Admixture Compliance Certificate for Type SN AS 1478.1-2000 Chemical admixtures for concrete, mortar and grout, Part 1: Admixtures for concrete

Dear Dr. Sam Soheil Jahandari, Dr Saeed Karimian, Professor Adam Ahmad Dalvand

Boral is proud to operate the largest construction materials research and testing facility of its kind in the southern hemisphere at Baulkham Hills, Sydney. This facility plays a key role in maintaining the high standards Boral customers have come to expect and its accredited by NATA (ISO/IEC 17025) and certified by NCSI (ISO 9001) to conduct an extensive range of compliance testing on cement, aggregates, soil, pavement materials, concrete, and asphalt.

The Boral MTS Lab. conducts construction materials testing and chemical testing under NATA accreditation numbers 547 and 9968, respectively. Our full scope of accreditation can be viewed at the NATA website https://nata.com.au/

Four concrete trials were performed in accordance with applicable sections of AS 1478.1 - two trials for the concrete and two trials for ChemConcrete-WP admixture. One 20-litre pail of ChemConcrete Waterproofing Admixture was supplied to Boral by Chem Concrete Pty Ltd. All materials were homogenised and batched on the same day before mixing date. All four trials were performed on the same day in the order of control mix, control mix duplicate, concrete with ChemConcrete-WP and concrete with ChemConcrete-WP duplicate. The dosage of ChemConcrete-WP is at 2% of cement by weight. Each trial was carried out as per AS 1012.2. The fresh properties include slump AS 1012.3.1, air content AS 1012.4.2, fresh density AS 1012.5, bleed AS 1012.6, and setting time AS 1012.18. A total of 12 concrete cylinders were cast and cured as per AS 1012.8.1 and tested for compressive strength as per AS 1012.9 at 1x1d, 2x3d, 3x7d, 3x28d and 3x90d. One set of shrinkage prisms were cast and cured as per AS 1012.8.4 and tested for the drying shrinkage as per AS 1012.13 up to 56d drying.

All results from above tests can be read from NATA reports and summarised on page 3. They were compared with the requirements in Table 2.1 AS 1478.1 (column SN) for the compliance or not. The comparison report is presented on page 2.

In conclusion, we confirm that ChemConcrete-WP Admixture complies with the requirements as per AS1478.1-2000 for Type SN admixture.

Sincerely

Tony Song

Senior Laboratory Engineer - Concrete

Tony Jongaini 21.01.2025



CONCRETE TEST SUMMARY

ChemConcrete-WP Admixture, Type SN, AS1478.1

AT 2.0% BY WEGHT OF CEMENT

Materials Technical Services Unit 4, 3-5 Gibbon Road Baulkham Hills NSW 2153 Australia

Boral Construction Materials

PO Box 400, Winston Hills NSW 2153 CLIENT: Chem Concrete Pty Ltd and Perchinz Developments Limited T: +61 (02) 9624 9900

PROJECT: AS1478 Compliance Test for ChemConcrete-WP

F: +61 (02) 9624 9999

Client No: 911/24

www.boral.com.au

REQUEST No: 115259

LAB SAMPLE No: 311691 & 311692 (control), 311693 & 311694 (ChemConcrete-WP)

Standard AS 1478.1-2000: Chemical admixtures for concrete, mortar and grout,

part 1: admixtures for concrete

Cement: Bulk Type GP ex Berrima 2402496 BTSI

Date of Test: 16 10 2024

Toment: Bank Type Of CX Bernina 2402430 BTGE				Date 01 165t. 10.10.2024		
PARAMETERS	Control	ChemConcrete -WP at 2%	Comparison	AS1478.1 REQUIREMENTS	Pass or Fail	
Cement Content	305	305	same	(cement 300 ± 15 kg/ m ³)	Pass	
Slump	80	80	same	80 ± 10 mm	Pass	
Time of Setting	4:00 5:50	4:20 6:00	+20min +10min	Initial: ± 1 hour Final: ± 1 hour	Pass	
Water Content	206	183	-23kg	Test and report	Pass	
Bleeding (%)	1.7	0.4	-1.3%	Not exceed that of the control by more than 2%	Pass	
Air Content (%)	2.0	2.2	+0.2%	Test and report	Pass	

COMPRESSIVE STRENGTH:

Age	Min. of Control	Control (MPa)	ChemConcrete WP at 2% (MPa)	Comparison	Pass/Fail
1	No limit	9.5	12.8	133%	Pass
3	90%	20.6	26.1	127%	Pass
7	90%	29.5	35.4	120%	Pass
28	90%	34.2	40.4	118%	Pass
90	90%	34.3	41.0	119%	Pass

DRYING SHRINKAGE: (Microstrain)

Age	Min. of Control	Control	ChemConcrete- WP at 2%	Difference
7	Test and report no limit established	215	195	- 20
14	Test and report no limit established	335	295	- 40
21	Test and report no limit established	425	370	- 55
28	Test and report no limit established	505	445	- 60
56	Test and report no limit established	615	555	- 60

Note: All samples were prepared, cured and tested at this Laboratory as per AS 1012.2, 3, 4, 5, 6, 8, 9, 13, 18 respectively. Remarks: This admixture (ChemConcrete-WP at 2%) complies with the requirements as per AS1478.1 2000, type SN admixture.

Dr. Sam Soheil Jahandari, Dr Saeed Karimian, Professor Adam Ahmad Dalvand, File 911, File 8477, Ref 115259SD

Tony Longanie

21.01.2025

Tony Song

Senior Laboratory Engineer - Concrete

Project: AS 1478 Compliance Tests for ChemConcrete-WP

Attention: Dr. Sam Soheil Jahandari, Dr Saeed Karimian, Professor Adam Ahmad Dalvand

Client: : Chem Concrete Pty Ltd and Perchinz Developments Limited

Request: 115259 Client: 911/24

Concrete section: 8477

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Re: AS 14	78 Com	liance Tests	for ChemCo	oncrete-WP	www.b		
MTS Concrete Trials No.		T13575	T13576	T13577	T13578		
Cementitious ID	Control	Control duplicate	ChemConcrete- WP Admix	ChemConcrete- WP Admix duplicate			
MTS LSN for concrete trials	MTS LSN for concrete trials			311693	311694		
MIX DATE:			16.10.2024				
Boral Cement SL	kg/m ³	305	305	305	305		
ChemConcrete-WP (liquid class SN	ml/m ³	0	0	6000	6000		
20mm Peppertree	kg/m ³	730	730	730	730		
10mm Peppertree	kg/m ³	280	280	280	280		
Peppertree Man Sand	kg/m ³	460	460	460	460		
Dunmore washed fine sand	kg/m ³	390	390	390	390		
Water	kg/m ³	206	206	184	182		
Slump AS 1012.3.1	mm	85	80	80	80		
Fresh concrete density AS 1012.5	kg/m ³	2370	2360	2360	2360		
Water / Cement	ratio	0.68	0.68	0.60	0.60		
Air content AS 1012.4.2	%	2.0	2.0	2.2	2.2		
Bleeding AS 1012.6	%	1.7	1.6	0.3	0.4		
Setting time AS 1012.18 (initial)	hr:mm	4:00	4:00	4:20	4:20		
Setting time AS 1012.18 (final)	hr:mm	5:50	5:50	5:50	6:10		
	1	10.0	9.2	12.5	13.0		
	3	21.0	20.5	26.0	27.0		
	3	20.5	20.5	25.5	26.0		
	7	29.5	30.0	35.0	36.5		
	7	29.0	29.5	34.5	35.5		
AS1012.9 Compressive strength	7	30.0	29.0	35.5	35.5		
(MPa @ days)	28	35.5	33.0	40.0	39.5		
	28	35.5	33.5	41.5	40.0		
	28	34.0	33.5	40.0	41.5		
	90	34.0	35.5	39.5	42.5		
	90	33.5	35.5	39.5	42.0		
	90	34.0	33.5	40.5	42.0		
	7	220	210	200	190		
	14	340	330	290	300		
AS1012.13 Drying shrinkage (microstrains @ days)	21	430	420	370	370		
	28	510	500	440	450		
	56	630	600	550	560		

TS updated 20.01.2025

Tony Dongowii

21.01.2025